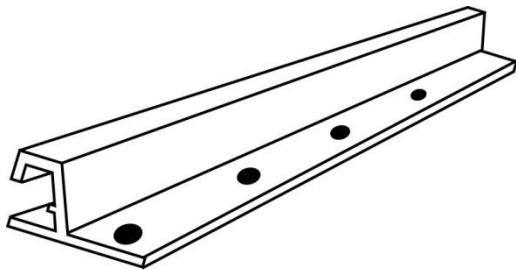




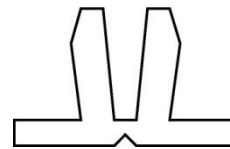
TBOSS-CPK INSTALL

CARBIDE PROTECTION KIT INCLUDES:

- (76x) Self-Tapping Wafer Screws
 - (48x) for installation of Super-Glides
 - (28x) for installation of Plastic Side Protectors
- (40x) #10 1/2" Pan Head Screws
- (40x) Nylon Capture Nuts
- (28x) Plastic Side Protectors
- (12x) SuperGlides
- (4x) RHS Pre-Drilled Aluminum Hold-Downs
- (4x) LHS Pre-Drilled Aluminum Hold-Downs



SUPERGLIDE HOLD-DOWN



NYLON CAPTURE NUTS



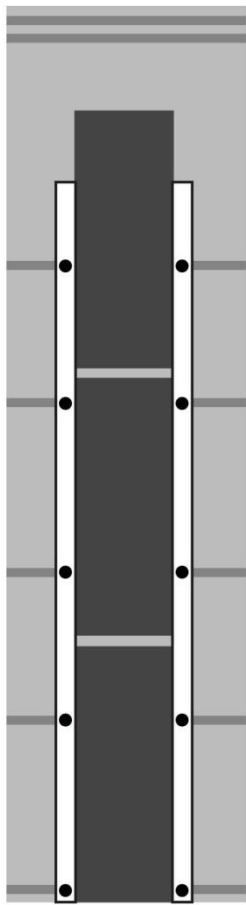
PLASTIC SIDE PROTECTORS

If you are installing a TBOSS-SC-D-RING in the center of your TRUCKBOSS
DO THIS PRIOR TO INSTALLING THE CPK

SuperGlide/HOLD-DOWN INSTALL:

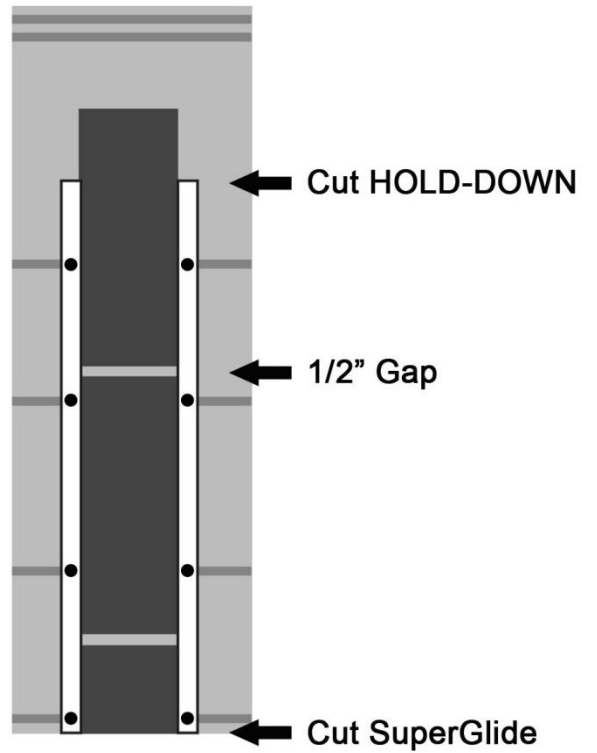
1. The TRUCKBOSS-CPK (Carbide Protection Kit or "CPK") is supplied as a universal kit to fit TRUCKBOSS-8 and TRUCKBOSS-7 decks. The Aluminum Hold-Downs will come in two different configurations—RHS and LHS. Be sure they are positioned properly (see **Fig. A**). **NOTE:** When installing the CPK on a TRUCKBOSS-7 deck; components of the CPK will require cutting. (See **Fig. B**)

FIG. A



CPK on a TRUCKBOSS-8

FIG. B

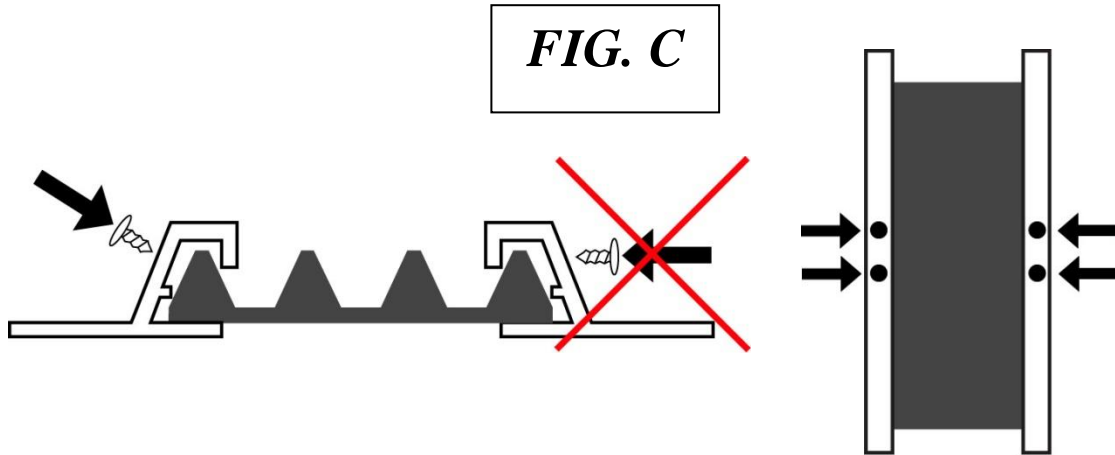


CPK on a TRUCKBOSS-7

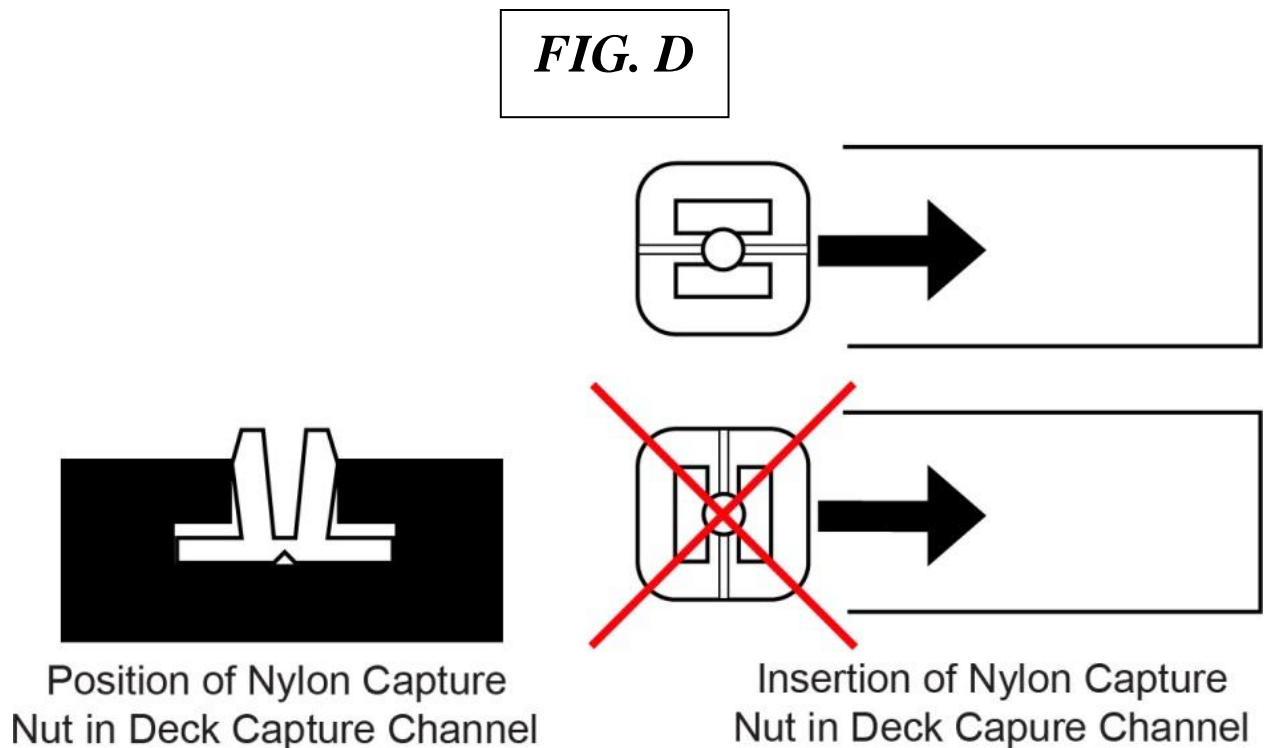
IMPORTANT NOTE:

When installing CPK onto a TRUCKBOSS-7 deck, 20" must be cut from the **front** of the SUPERGLIDE HOLD-DOWN in order to ensure the pre-drilled holes will line up with the capture channels in your deck (**Fig. B**). A corresponding amount must be cut from the rearmost section of SuperGlide.

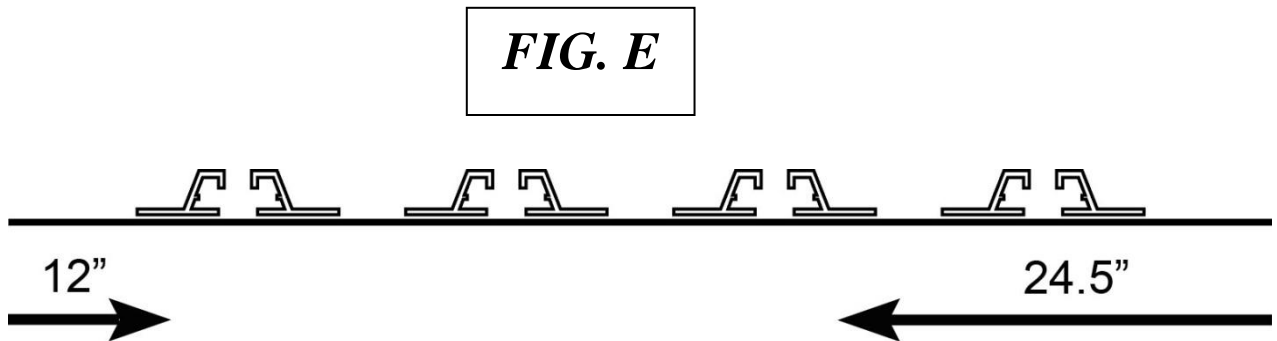
2. Assemble 4 rows of SuperGlide/SUPERGLIDE HOLD-DOWN to match **Fig A** or **Fig B**. Secure each section of SuperGlide in the HOLD-DOWN using (4x) Self Tapping Wafer Screws as shown in **Fig C**.



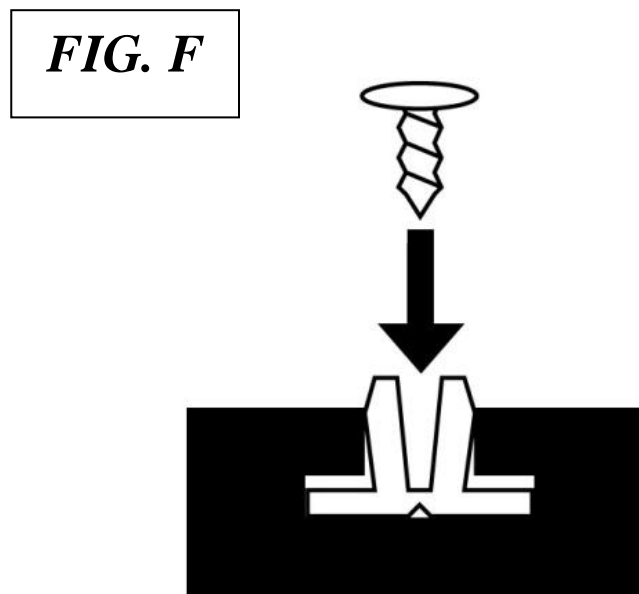
3. Insert 40 *Nylon Capture Nuts* into the rearmost 5 capture channels on your deck surface. Insert nuts as shown, with 8 nuts per channel. (See **Fig. D**) *If installing on a TRUCKBOSS-7 deck, only insert 32 Nylon Capture Nuts into the rearmost 4 capture channels (8x per channel).*



4. Space the Nylon Capture Nuts appropriately to accept the Pre-Drilled Aluminum Hold-Downs in 4 rows, spaced as shown in **Fig. E**.



5. Place the assembled SuperGlide/HOLD-DOWNS in position over the Nylon Capture Nuts and drive a #10 1/2" Pan Head Screw through the HOLD-DOWN and into each of the Nylon Capture Nuts (**Fig. F**). Do not over-tighten.



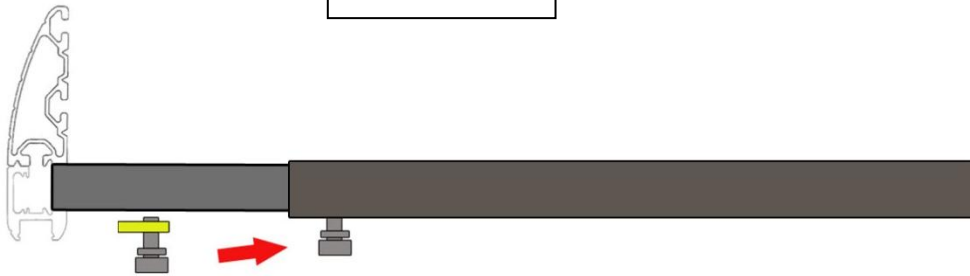
6. The spacing represented in Fig E is typical, your requirements may be different.

SIDE-PROTECTOR INSTALL:

NOTE: The front slider of each DECK-SIDE does not require a plastic SIDE-PROTECTOR (See Fig. J)

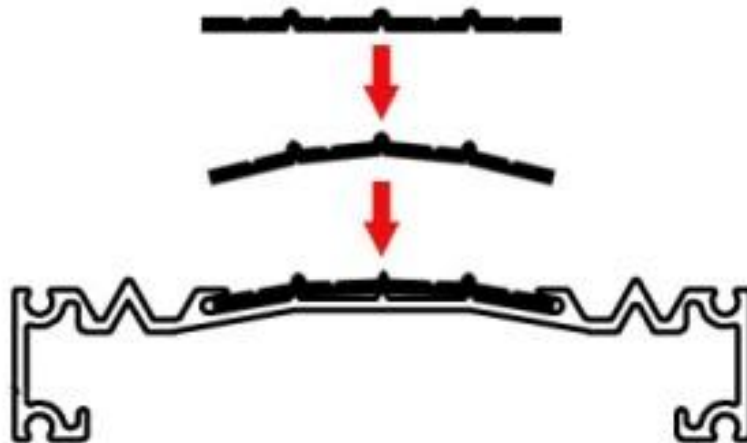
1. Remove the SIDE-STOPPER ASSEMBLY to allow the deck sides to be over-extended. Pull the DECK-SIDE approximately 2" past the stop location.

FIG. G

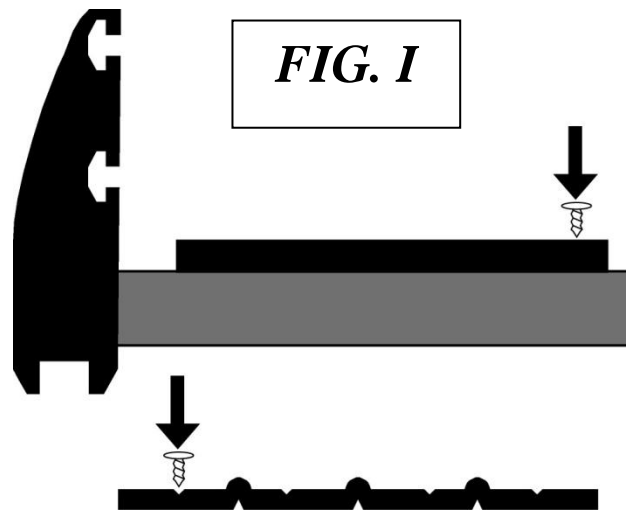


2. Insert the plastic SIDE PROTECTOR into the side sliders of the DECK SIDE by pinching the SIDE PROTECTORS along their width:

FIG. H



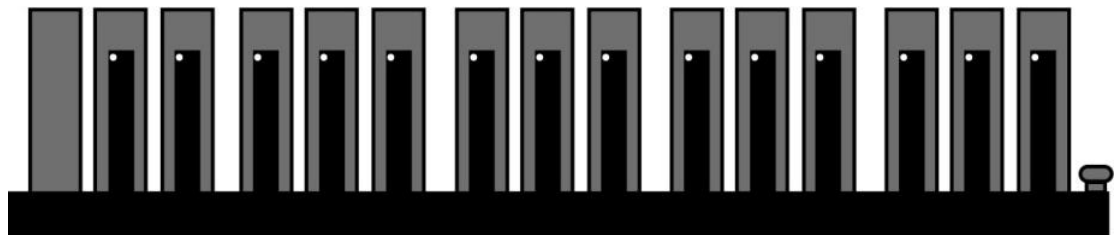
3. Position the plastic SIDE PROTECTOR approx. 1" from the inside edge of the DECK-SIDE and use (1x) Self Tapping Wafer Screw to hold it in place.



4. The SIDE PROTECTORS only require one screw each to hold them in place. Any more will prevent them from expanding and contracting—leading to potential binding of the DECK-SIDE mechanism.



FIG. J



5. **CAUTION: ENSURE TO REPLACE THE SIDE-STOPPER ASSEMBLY (reverse of Step 1/Fig. G).**



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